

Audit AU2011615

934632 Stack HIP VOLS:10069032

Audit type: Special Processes / External
Audit trigger: Change of Vendor
Unplanned:

Status: Signature Provided
Planned date: 2020.03.05 00:00 to 2020.03.05 00:00

Date: 2020.03.05 00:00 to 2020.03.31 00:00

Audit result

Rating: Temporary Approved

This Document contains no Technical data

Persons involved

Role	Description
Lead Auditor	Conny Flink
Q Manager	Per Rehdell
Engineering	Peter Hammarbo

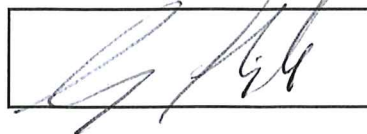
Audit Report

GKN Aerospace Sweden has the intention to buy Hot Isostatic Pressing (HIP) in correlation to GKN Specification VOLS:10069032 Version 02 for GKN Aerospace Sweden designed products at:

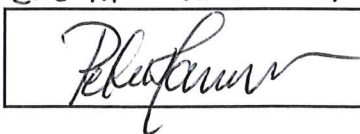
Stack HIP
 4322 Marion St. SE, Albany OR
 97322, US

A desktop meeting with Engineering Method Specialist for Hot Isostatic Pressing Mr Peter Hammarbo was held with following summary:

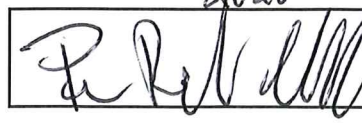
GKN Aerospace Auditor



 Purchasing
 EMS HIP 2020-03-31



 GKN Aerospace Quality Manager
 2020-03-31



GKN Aerospace Sweden AB
 SE-461 81 Trollhättan
 Sweden

Telephone
 Switchboard
 Int +46 520 940 00

- Stack HIP has reviewed and accepted VOLS:10069032
- Stack HIP is NADCAP certified for HIP (AC7102/6)
- Stack HIP is NADCAP AC7004 approved

Based on this data and information we have discussed the potential risks and can recommend Stack HIP for a Temporary Approval

Other copies of documents requested to support this audit are filed by Dept 1720.

Non Conformance

Conclusion

Stack HIP is Temporary Approved for Hot Isostatic Pressing (HIP) in correlation to GKN Aerospace Sweden Specification VOLS:10069032 Version 02 on GKN Aerospace Sweden designed products controlled by GKN Aerospace Sweden Specification VOLS:10071573 (Control of materials and methods).

This Temporary approval is valid to 2020-12-31.